

## Osaka Headquarters

Otsuka Pharmaceutical Co., Ltd.  
3-2-27, Otedori, Chuo-ku,  
Osaka, 540-0021, Japan

Tel. +81 (0)6-6943-7722

### By Train

7 minutes walk from  
Subway Sakaisuji Line  
Kitahama Station Exit 5

8 minutes walk from  
Subway Sakaisuji & Chuo Lines  
Sakaisujihonmachi Station Exit 1 or 12

11 minutes walk from  
Subway Tanimachi & Chuo Lines  
Tanimachi Yonchome Station Exit 4

### By Taxi

20 minutes from Shin Osaka Station  
30 minutes from Itami Airport  
60 minutes from Kansai Airport

### By Car

Please use the on-site car park

