

## Osaka Headquarters

Otsuka Pharmaceutical Co., Ltd. 3-2-27, Otedori, Chuo-ku, Osaka, 540-0021, Japan

Tel. +81 (0)6-6943-7722

## **By Train**

7 minutes walk from Subway Sakaisuji Line Kitahama Station Exit 5

8 minutes walk from Subway Sakaisuji & Chuo Lines Sakaisujihonmachi Station Exit 1 or 12

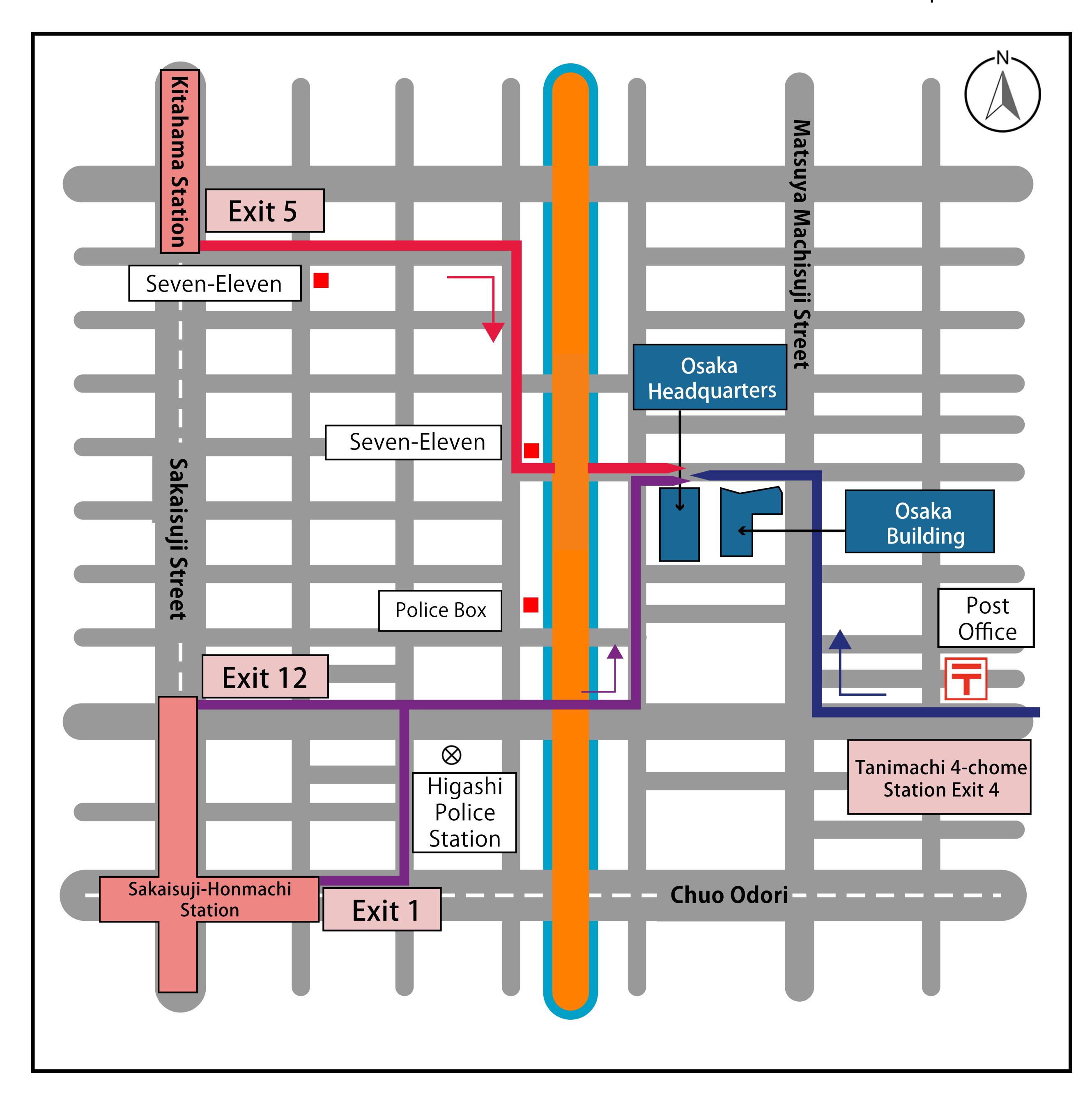
11 minutes walk from Subway Tanimachi & Chuo Lines Tanimachi Yonchome Station Exit 4

## By Taxi

20 minutes from Shin Osaka Station 30 minutes from Itami Airport 60 minutes from Kansai Airport

## By Car

Please use the on-site car park



Online map: http://goo.gl/6zW79i